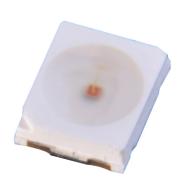


# 2T03X2RX00031SAA

Ultra high reliability and luminous efficacy ,PLCC LED Series are optimized to be used as lighting for automotive signal lighting designs or signboard.





# **I**Applications:

- Automotive Interior/Exterior Lighting
- Traffic Lighting

— Signal Lighting

#### **I** Features:

- Package: Ag Plated 2 pad design package with silicone resin
- Dimension: 3.5 mmx2.8 mm
- Chip technology: AlGaInP
- View Angle: 120°
- Color: λdom=614 nm(Red)
- ESD: 2 kV acc. to ANSI/ESDA/JEDEC JS-001 (HBM, Class 2)
- MSL: Level 2
- Qualifications: The product qualification test based on the guidelines of AEC-Q102



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#### **General Information**

# **Ordering Code Format**

|   | X1      |     | X2     | X3 | 3-X4 | X5  | i-X6  | X7   | -X8   |
|---|---------|-----|--------|----|------|-----|-------|------|-------|
|   | Туре    | Com | ponent | Se | ries | Wat | ttage | Colo | r/CCT |
| 2 | Emitter | Т   | PLCC   | 03 | 3528 | X2  | 0.2W  | RX   | Red   |

| >  | (9-X10       | X11- | -X12 |        | X13               | >        | <b>K</b> 14 |   | X15        |
|----|--------------|------|------|--------|-------------------|----------|-------------|---|------------|
| (  | CRI(Ra)      | Volt | age  | Leadfr | ame Mode          | Leadfrai | me Plating  | 1 | Model      |
| 00 | Single Color | 03   | 3V   | 1      | PCT 0.80H<br>2PIN | S        | Silver      | A | Automotive |

X16 Serial Number



# **Absolute Maximum Ratings**

Absolute maximum ratings

| Parameter   |              | Symbol          | Values           |
|---|--------------|-----------------|------------------|
| Operating Temperature   | min.<br>max. | T <sub>op</sub> | -40 °C<br>110 °C |
| Storage Temperature   | min.<br>max. | $T_{stg}$       | -40 °C<br>110 °C |
| Junction Temperature  | max.         | T <sub>j</sub>  | 125 °C           |
| Forward current $T_J = 25 ^{\circ}\text{C}$                         | min.<br>max. | I <sub>F</sub>  | 5 mA<br>70 mA    |
| Surge Current $t \le 10 \mu s$ ; $D = 0.005$ ; $T_J = 25 ^{\circ}C$ | max.         | $I_{FS}$        | 100 mA           |
| Reverse voltage<br>T <sub>J</sub> = 25 °C                           | max.         | $V_R$           | 10 V             |
| ESD withstand voltage acc. to ANSI/ESDA/JEDEC JS-001 (HBM, Class 2) |              | $V_{ESD}$       | 2 kV             |

Notes: Proper current derating must be observed to maintain junction temperature below the maximum at all time.

## **Characteristics**

 $I_F = 50 \text{ mA}; T_J = 25 \text{ °C}$ 

| Parameter  |                      | Symbol                     | Values                     |
|--|----------------------|----------------------------|----------------------------|
| Peak Wavelength  | typ.                 | $\lambda_{Peak}$           | 621 nm                     |
| Dominant Wavelength  | min.<br>typ.<br>max. | $\lambda_{	ext{dom}}$      | 612 nm<br>614 nm<br>620 nm |
| Viewing angle  | typ.                 | φ                          | 120°                       |
| Forward Voltage  | min.<br>typ.<br>max. | $V_{\scriptscriptstyle F}$ | 2.05 V<br>2.25 V<br>2.50 V |
| Reverse current $V_R = 10 \text{ V}$   | typ.<br>max.         | I <sub>R</sub>             | 0.01 μA<br>10 μA           |
| Real thermal resistance junction/solder point  | typ.<br>max.         | $R_{thJSreal}$             | 60 K / W<br>73 K / W       |
| Electrical thermal resistance junction/<br>solder point with efficiency $\eta e = 32 \%$ | typ.<br>max.         | $R_{thJSelec}$ .           | 41 K / W<br>50 K / W       |



# **Luminous Intensity Characteristic**

Luminous Intensity Characteristics, I<sub>F</sub>=50mA , T<sub>J</sub>=25°C

| Symbol | Group | Min. Luminous<br>Intensity(mcd) | Max. Luminous<br>Intensity(mcd) | Typ. Luminous<br>Flux(mlm) |
|--------|-------|---------------------------------|---------------------------------|----------------------------|
|        | ВВ    | 2240                            | 2800                            | 7875                       |
| lv     | CA    | 2800                            | 3550                            | 9922                       |
|        | СВ    | 3550                            | 4500                            | 12578                      |

The luminous intensity performance is guaranteed within published operating conditions. Edison Opto maintains a tolerance of  $\pm 10\%$ on intensity measurements.

# **Voltage Bin Structure**

Voltage Bin Structure,  $I_F$ =50mA ,  $T_J$ =25°C

| Symbol         | Group | Min. Voltage (V) | Max. Voltage (V) |
|----------------|-------|------------------|------------------|
|                | B05   | 2.05             | 2.20             |
| V <sub>F</sub> | B20   | 2.20             | 2.35             |
| ,              | B35   | 2.35             | 2.50             |

Note:

Forward voltage measurement allowance is  $\pm$  0.1V.

# **Wavelength Bin Structure**

Wavelength Bin Structure,  $I_F$ =50mA ,  $T_J$ =25°C

| Symbol           | Group | Min. Wd (nm) | Max. Wd (nm) |
|------------------|-------|--------------|--------------|
| ,                | R12   | 612          | 616          |
| Λ <sub>dom</sub> | R16   | 616          | 620          |

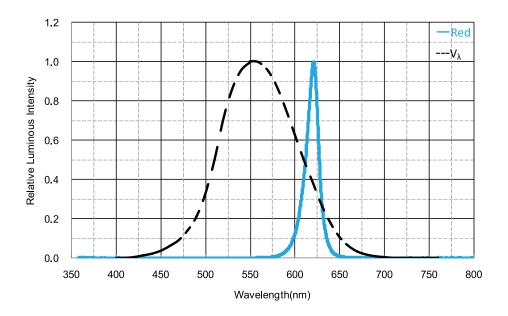
Dominant wavelength meansurement allowance is  $\pm$  1nm.



#### **Characteristic Curves**

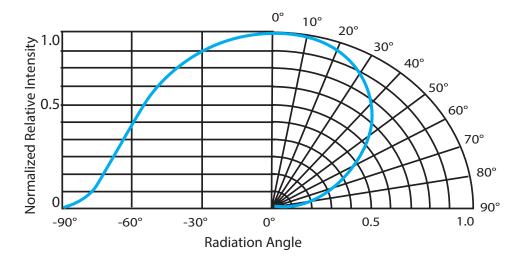
#### **Color Spectrum**

 $I_F = 50 \text{ mA}$ ;  $T_J = 25 \,^{\circ}\text{C}$ 



#### **Beam Pattern**

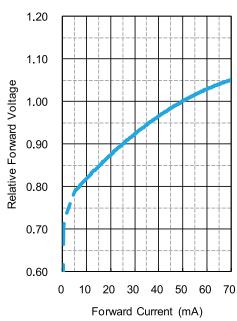
 $I_F = 50 \text{ mA}$ ;  $T_J = 25 ^{\circ}\text{C}$ 





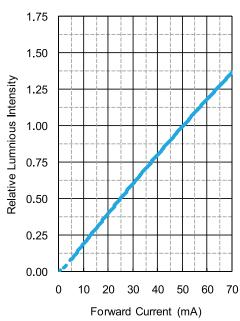
#### **Relative Foward Voltage**

 $V_F/V_F(50 \text{ mA}) = f(V_F); T_J = 25 \text{ °C}$ 



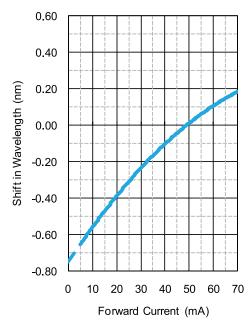
#### **Relative Luminous Intensity**

 $I_v/I_v(50 \text{ mA}) = f(I_v); T_v = 25 \text{ °C}$ 



#### **Shift in Dominant Wavelength**

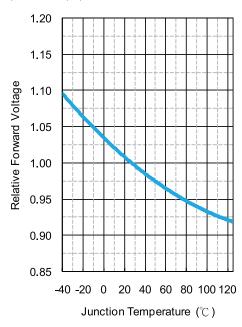
 $\Delta\lambda_{dom} \!=\! \! \lambda_{dom} \! - \! \lambda_{dom}$  (50 mA);  $T_J \! = \! 25$  °C





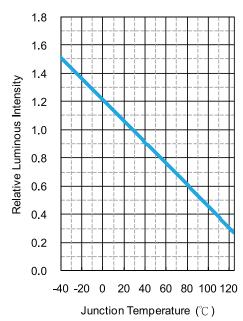
#### **Relative Forward Voltage**

 $V_F/V_F(25 \text{ °C}) = f(V_F); I_F = 50 \text{ mA}$ 



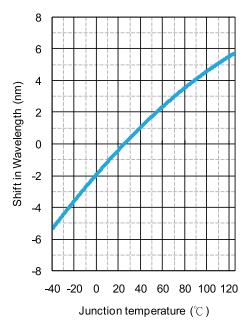
#### **Relative Luminous Intensity**

 $I_v/I_v(25 \text{ °C}) = f(I_v); I_F = 50 \text{ mA}$ 



#### **Shift in Dominant Wavelength**

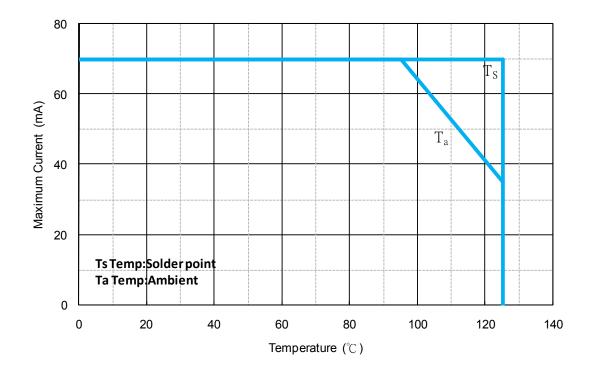
 $\Delta\lambda_{dom}$  =  $\lambda_{dom}$  -  $\lambda_{dom}$  (25 °C);  $I_F$  = 50 mA





#### **Max. Permissible Forward Current**

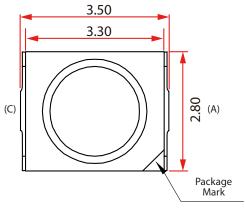
 $I_F = f(T)$ 

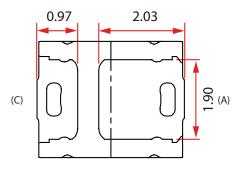


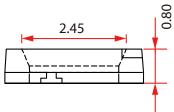


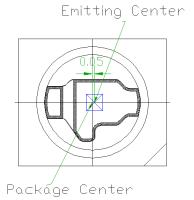
# **Mechanical Dimensions**

### **Dimensional Drawing**









#### Circuit



#### Notes:

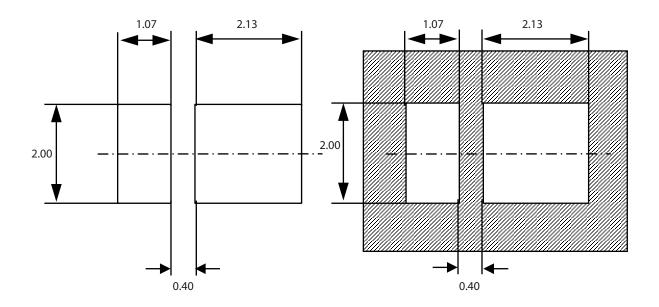
1. All dimensions are measured in mm.

2. Tolerance :  $\pm$  0.1 mm

3. Approximate Weight: 20.0 mg



#### **Recommended Solder Pad**



Paddesign for improved heat dissipation



Cu-area>16mm² per pad

#### Notes:

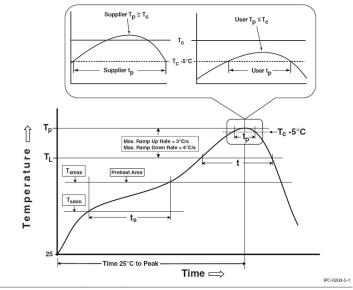
1. All dimensions are measured in mm.

2. Tolerance: ± 0.1 mm



#### **Reflow Profile**

The following reflow profile is from IPC/JEDEC J-STD-020D which provided here for reference.



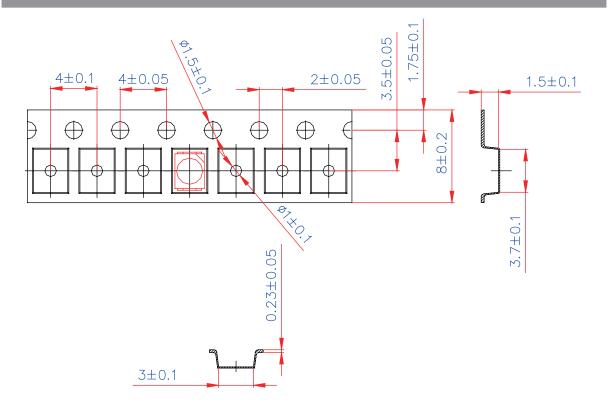
Reflow Profiles

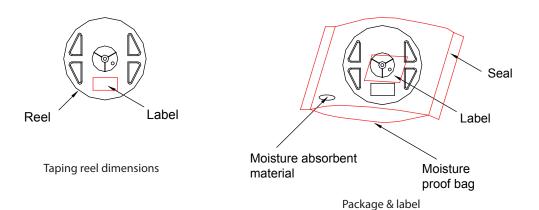
#### **Classification Reflow Profiles**

| Profile Feature  | Pb-Free Assembly                   |
|--|------------------------------------|
| Preheat & Soak<br>Temperature min (Tsmin)<br>Temperature max (Tsmax)<br>Time (Tsmin to Tsmax) (ts) | 150 °C<br>200 °C<br>60-120 seconds |
| Average ramp-up rate (Tsmax to Tp)   | 3 °C/second max.                   |
| Liquidous temperature (TL)<br>Time at liquidous (tL)   | 217 °C<br>60-150 seconds           |
| Peak package body temperature (Tp)   | 255 °C ~260 °C                     |
| Classification temperature (Tc)  | 260 °C                             |
| Time (tp) within 5 °C of the specified classification temperature (Tc)                             | 30 seconds                         |
| Average ramp-down rate (Tp to Tsmax)   | 6°C/second max.                    |
| Time 25°C to peak temperature  | 8 minutes max.                     |



# **Product Packaging Information**





| ltem   | Quantity | Total    | Dimensions(mm) |  |  |  |  |
|--|----------|----------|----------------|--|--|--|--|
| Reel   | 4,000pcs | 4,000pcs | R=178          |  |  |  |  |
| Starting with 250pcs empty, and 150pcs empty at the last |          |          |                |  |  |  |  |



#### **Cautions**

- (1) Moisture monitoring is vital during the storage of LEDs for if too much moisture is absorbed, interface delamination and optical performance degradation will occur. Therefore, products should be packed in moisture-proof aluminum bags so as to reduce moisture absorption to the lowest degree during transportation and storage. Included moisture-proof aluminum bag are the key indicators that they will change from brown to azure if bags are invaded by moisture.
- (2) Soldering process in compliance with the range of the conditions stated above should be conducted after opening the moisture-proof aluminum bag. The rest LEDs should be stored in a hermetically sealed container, silica gel desiccants included. And the original moisture-proof aluminum bags are recommended.
- (3) If the "Period After Opening" storage time is too long or silica gel desiccants don't maintain blue any more, baking process should be done once.



#### **Revision History**

| Versions | Description              | Release Date |
|----------|--------------------------|--------------|
| 1        | Establish a Datasheet    | 2020/05/28   |
| 2        | Add Chip Center Position | 2023/08/01   |

#### **About Edison Opto**

Edison Opto is a leading manufacturer of high power LED and a solution provider experienced in LDMS. LDMS is an integrated program derived from the four essential technologies in LED lighting applications- Thermal Management, Electrical Scheme, Mechanical Refinement, Optical Optimization, to provide customer with various LED components and modules. More Information about the company and our products can be found at www.edison-opto.com

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